

DISCOVER OUR

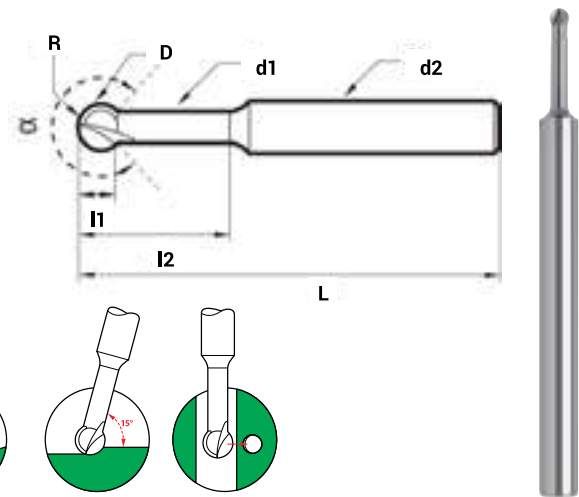
MICRO



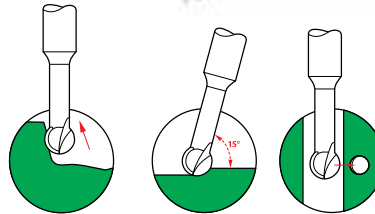
PROFILING END MILL 220° BALL NOSE - 2 FLUTES

TECHNICAL DETAILS

Material CARBIDE
Coating Cr 55
Series M12 - metric
Use Machine
Type 2 flutes



Our carbide combined with Cr 55 PVD coating allows to machine hardened steels up to 67 HRc. Stainless steel, titanium alloys, hard bronzes, and all other materials.... Thermoplast, nylon, PVC, laminate, graphite, plastics with glass or carbon fibers, ceramics, glass

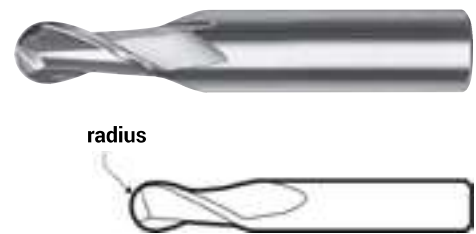


CROMSON M1220 Uncoated	CROMSON M1220-C CR 55 PVD	D	d1	d2	L	I1	I2 5xD	R
77400400	77400405	0.50	0.44	3	60	0.33	2.50	0.25
77400410	77400415	0.80	0.70	3	60	0.55	4.00	0.40
77400420	77400425	1.00	0.85	3	60	0.70	5.00	0.50
77400430	77400435	1.20	1.00	3	60	0.80	6.00	0.60
77400440	77400445	1.50	1.30	3	60	1.00	7.50	0.75
77400450	77400455	2.00	1.70	3	60	1.35	10.00	1.00
77400460	77400465	3.00	2.60	3	60	2.00	15.00	1.50

BALL NOSE END MILL (1.5XD) 2 FLUTES

TECHNICAL DETAILS

Material CARBIDE
Coating Cr 55
Series M04 - metric
Use Machine
Type 2 flutes - 30° spiral



CROMSON M0425 Uncoated	CROMSON M0425-C CR 55 PVD	D	L	I	d2	R
77400480	77400485	0.30	38	0.45	3	0.15
77400490	77400495	0.40	38	0.60	3	0.20
77400500	77400505	0.50	38	0.75	3	0.25
77400510	77400515	0.60	38	0.90	3	0.30
77400520	77400525	0.80	38	1.20	3	0.40
77400530	77400535	1.00	38	1.50	3	0.50
77400540	77400545	1.20	38	1.80	3	0.60
77400550	77400555	1.40	38	2.10	4	0.70
77400560	77400565	1.50	38	2.25	4	0.75
77400570	77400575	1.60	38	2.40	4	0.80
77400580	77400585	1.80	38	2.70	4	0.90
77400590	77400595	2.00	38	3.00	4	1.00